



PISTON TYPE GASHOLDERS

Status March 2012

Year	Customer and Plant	Subject	Type of Gas	Pressure (mm WC)
1984	Z K S Dillingen / Germany	77.000 m ³	COG	600
1986	CONFAB / Brasilia (Engineering, partial supply and Supervising of Erection)	40.000 m ³	COG	550
1986	BENXI / China (Engineering, partial supply and Supervising of Erection)	165.000 m ³	COG	850
1987	THYSSEN Beeckerwerth / Germany	100.000 m ³	LD	140
1987	GIJON VERINAR II / Spain (Engineering, partial supply and Supervising of Erection)	80.000 m ³	COG	600
1996	HANBO Steel / Korea (Engineering, partial supply and Supervising of Erection)	60.000 m ³	COREX	600
1997	CSI-Planos Aboño / Spain (Engineering, partial supply and Supervising of Erection)	120.000 m ³	BF	650
1998	CSI-Planos Veriña II / Spain (Engineering, partial supply and Supervising of Erection)	80.000 m ³	COG	600
2000	STEWEG / Austria (Engineering, partial supply and Supervising of Erection)	15.000 m ³	LD	180

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Rechtsform: KG, Sitz Saarbrücken, Registergericht Saarbrücken HRA 9978
Komplementärin: Leffer Engineering GmbH, Sitz Saarbrücken, Registergericht Saarbrücken HRB 17856
Geschäftsführer: Hans Georg Leffer, Georg Konrad Leffer



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2003	THYSSEN KRUPP STAHL Duisburg / Germany	90.000 m ³	BF	800
2003	EKO Stahl Eisenhüttenstadt / Germany	90.000 m ³	LD	180
2006	POSCO POHANG Works / Korea	90.000 m ³	FINEX	900
2006	ARCELOR MITTAL Sidmar / Belgium	50.000 m ³	COG	800
2006	SAARSTAHL Germany	120.000 m ³	LD	200
2007	ARCELOR MITTAL Sidmar / Belgium	90.000 m ³	LD	200
2007	SALZGITTER Flachstahl GmbH / Germany	140.000 m ³	BF	550
2007	SALZGITTER Flachstahl GmbH / Germany	70.000 m ³	LD	250
2007	SAMSUNG / HYUNDAI Steel Plant / Korea	200.000 m ³	BF	800
2007	SAMSUNG / HYUNDAI Steel Plant / Korea	70.000 m ³	COG	400
2008	ARCELOR MITTAL Bremen / Germany	90.000 m ³	LD	200
2008	POSCO GWANGYANG Works / Korea	70.000 m ³	COG	470
2009	VOESTALPINESTAHL LINZ	90.000 m ³	LD	150
2011	SAMSUNG / HYUNDAI Steel Plant / Korea <i>under construction</i>	150.000 m ³	BF	730
2011	SAMSUNG / HYUNDAI Steel Plant / Korea <i>under construction</i>	70.000 m ³	COG	350

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Year	Customer and Plant	Subject	Type of Gas	Pressure (mm WC)
2011	POSCO GWANGYANG Works / Korea <i>under construction</i>	150.000 m ³	BF	890
2011	POSCO KRAKATAU / Indonesia <i>under construction</i>	80.000 m ³	BF	700
2011	POSCO KRAKATAU / Indonesia <i>under construction</i>	40.000 m ³	COG	400
2011	POSCO POHANG Works / Korea <i>under construction</i>	100.000 m ³	FINEX	890
2012	POSCO EC PECHEM / Brazil <i>under construction</i>	80.000 m ³	BF	700
2012	POSCO EC PECHEM / Brazil <i>under construction</i>	40.000 m ³	COG	480